

## PARK 500 - RL PROCESS FACTS AND FIGURES

### RECEIVING

- o - Combined receiving departments have received between 11.6 and 18.1 million lbs per month so far this year.
- o - Product received consist of bright and burley stem, bright, burley, oriental and mixed scrap, also class tobacco.
- o - Product is received from LPF, the MC, Stockton Street, MZM, Cabarrus as well as a variety of outside companies.
- o - The receiving area has a 3,000 hogshead capacity, with an average daily inventory of five days.

### BLENDING

- o - There are five blend lines - two stem lines and three by-product lines
- o - The majority of Park 500's class 5 OTM is created in blending. This is the only OTM produced by Park 500.
- o - Blending has a continuous feed rate of 8,000 lbs per hour.
- o - Product is sent to Stock Prep at a rate of 112 gallons per minute.

### STOCK PREP

- o - The majority of Park 500's yield loss is in Stock Prep.
- o - Stock and liquor are separated in this area.
- o - Liquor is concentrated down to a 50% ratio of liquor and water.
- o - 195 gallons per minute is pumped to the machine chest in the machine room.

### MACHINE ROOM

- o - Machine runs at a rate of 400 ft/min
- o - All downtime is calculated in the Machine Room.
- o - The sheet starts at a consistency of 1% fiber, 99% water.
- o - The finish sheet is at 14% O.V.

### PACKING AND SHIPPING

- o - Packs approximately 150 to 200 containers per day.
- o - Packs out in hogsheads and PM 42s export containers
- o - Ships approximately 250 containers per day
- o - The majority all Park's production is shipped to the Park warehouse. There are direct shipments to other locations.

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